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PRODUCT QUALITY SPECIFICATIONS

Cod. Esp.: MaSpec3KgLS10%

PRODUCT: Mandarin Orange Segments in Light Syrup

CAN SIZE: 3 Kg (A9)

GRADE OF QUALITY: Fancy 10%

COUNTRY OF ORIGIN: Spain

<u>PRODUCT DESCRIPTION</u>: Mandarin oranges prepared from properly ripened mandarin fruits that have been duly segmented, peeled, sorted, washed and drained before filling into containers.

INGREDIENTS: Mandarin orange segments (56-58%), water (28-30%) and sugar (14-16%). (Percentages in the finished product).

PACKING MEDIA: Light syrup.

PHYSICAL AND CHEMICAL CHARACTERISTICS:

NET WEIGHT: 2.650 g.

DRAINED WEIGHT: 1.500 g.

HEADSPACE: maximum 10 mm.

°BRIX: 14 – 17 °B

pH < 3.90

QUALITY CHARACTERISTICS:

SIZE: <u>Large</u>: < 19 whole segments / 100 g. of drained weight <u>Medium</u>: 19 - 35 whole segments/ 100 g. of drained weight <u>Small</u>: > 35 whole segments/ 100 g. of drained weight

UNIFORMITY OF SIZE:

Related with the weight among the five largest segments contained in a tin and the five smallest, it shall not exceed 2.

COLOR: segments should be of a bright orange color, typical from properly processed fruit.

FLAVOR/ODOR: typical from properly processed, canned mandarin orange segments. Free from off-flavors or off-odors.

CHARACTER: reasonably good, typical for canned mandarin orange segments.

| Fecha realización: Oct. 08 | Fecha última revisión: 14/11/23 | |
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| Realizado por: C.Calidad. | Revisado por: C.Calidad | Página 1 de 2 |

PRODUCT QUALITY SPECIFICATIONS

DEFECT TOLERANCE:

BROKEN SEGMENTS: max. 10 - 12 % of drained weight. (it shall be considered as a broken segment if it is less than 75% of a whole one).

SEEDS: 0 - 6 per tin

OTHER DEFECTS (100 g. of drained weight):

| Twin segments | 0 - 1 |
|-----------------|----------------------|
| Split segments | 0 - 3 |
| White adherence | 0 - 2 |
| Membrane | $0 - 1 \text{ cm}^2$ |
| Peel | Absence |

TRANSPORT AND STORAGE CONDITIONS:

Ambient conditions. Keep in a cool and dry place. Recommended temperature <20°C. Humidity <70%

<u>SHELF LIFE</u>: max. 3 years after production date.

<u>USAGE RECOMMENDATIONS</u>: Product is ready to use. Once opened, transfer any unused content to a non-metallic covered container, keep refrigerated and consume within 48 hours.

ALLERGEN STATEMENT

This product doesn't content any of the allergens mentioned in the annex II Regulation (EU)No1169/2011.

GMO and derivates STATEMENT

This product is produced from raw materials free from GMO, so it is not submitted to the application of the regulations EC/1829/2003 and EC/1830/2003.

NUTRITIONAL INFORMATION

LEGAL REQUIREMENTS

This product complies with all applicable EU legislations and regulations regarding food safety, hygiene, labelling, pesticide residues, contaminants, and other relevant requirements

<u>REMARKS</u>: The manufacturer takes these specifications as a basic rule to elaborate its products, being aware of inherent variability of the raw material, its attainment can be of major or minor difficulty according to the circumstances and characteristics of each season, likely these could be translated in small variations of tolerances above mentioned.

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